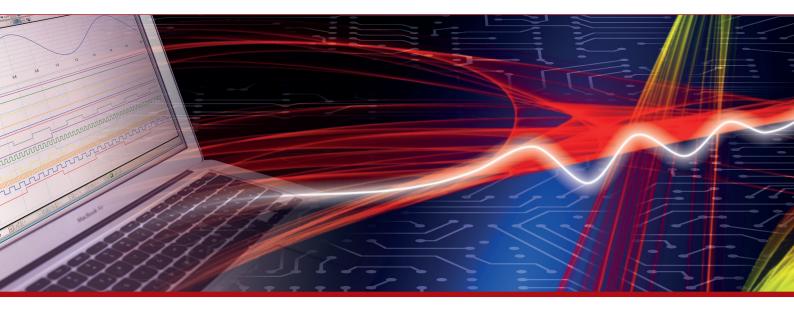


Product Datasheet - Technical Specifications



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Specifications

All specifications are subject to change without notice.

Typical for 25 °C unless otherwise specified.

All specifications apply to all temperature and voltage input channels unless otherwise specified. Specifications in *italic* text are guaranteed by design.

Compatibility

Table 1. Host product compatibility

Product name	Product description
RedLab 2416-	• Full-speed, multiplexed 24-bit measurement system that provides up to 16 differential and up to 32
4AO	single-ended (SE) analog inputs.
	• Eight high-speed lines of digital I/O and two 32-bit counters.
	• Four 16-bit analog output channels with an update rate of 1000 S/s and an output range of ±10 V.

Analog input

Parameter	Conditions	Specification
Number of channels		Up to 32 channels individually software-configurable as single-ended or differential. Thermocouples require differential mode.
		For each channel configured as differential, you essentially lose a single-ended channel.
Channel configurations		Temperature sensor input, software programmable to match sensor type
		Voltage input
Input voltage range	Thermocouple mode	±0.078125 V
	Voltage mode	±20 V, ±10 V, ±5 V, ±2.5 V, ±1.25 V, ±0.625 V, ±0.3125 V, ±0.15625 V, ±0.078125 V, software- configurable
Absolute maximum input voltage	<i>CxH-CxL relative to GND</i>	±30 V maximum (power on) ±10 V maximum (power off)
Input impedance		$2 G\Omega$ (power on) 390 Ω (power off)
Input leakage current		±20 nA
	Input voltage >±30V (power on/off)	±1 uA maximum
Input capacitance		590 pf
Maximum working voltage (signal + common mode)	Voltage mode: ±20V range	±20.01 V maximum
	Voltage mode: all other voltage input ranges	±10.25 V maximum
Crosstalk	Adjacent channels	100 dB
Input coupling		DC
Warm-up time		15 minutes minimum
Open thermocouple detect		Automatically enabled when the channel is configured for a thermocouple sensor.
CJC sensor accuracy	15 °C to 35 °C	±0.15 °C typical
	0 °C to 55 °C	±0.5 °C maximum

Table 2. General analog input specifications

Channel configurations

Table 3	Channel	configurations	
I able J.	Charmer	connyurations	

Channel	Category	Conditions	Specification
CxH/CxL	Thermocouple The AI-EXP32 GND and DGND pins are isolated from earth ground. You can connect thermocouple sensors to voltages referenced to earth ground as long as isolation between the GND/DGND pins and earth ground is maintained. Unused input channels can be left floating or tied to GND (pins 17, 18, 49, 50).		16 differential channels
CxH/CxL	<u>Voltage</u> When connecting differential voltage inputs to a floating voltage source, the user must provide a DC return path from each voltage input to ground. To do this, connect a resistor from each input to a GND pin (pins 17, 18, 49, 50). A value of approximately 100 k Ω can be used for most applications.		16 differential channels
CxH/CxL	Voltage		32 single-ended channels

Compatible sensors

Table 4. Compatible sens	sor type specifications
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Parameter	Conditions
Thermocouple	J: -210 °C to 1200 °C
	K: -270 °C to 1372 °C
	R: -50 °C to 1768 °C
	S: -50 °C to 1768 °C
	T: -270 °C to 400 °C
	N: -270 °C to 1300 °C
	E: -270 °C to 1000 °C
	B: 0 °C to 1820 °C

Accuracy

Thermocouple measurement accuracy

The AI-EXP32 is a multiplexer-based channel expansion module that increases the number of thermocouple input channels of a RedLab 2416 series host module. For thermocouple accuracy information, refer to the electrical specification of the particular RedLab 2416 host module that is interfacing with the AI-EXP32.

There is a CJC sensor for each terminal block of the module. The thermocouple measurement accuracy assumes that the screw terminals are at the same temperature as the CJC sensor.

Connect thermocouples to the AI-EXP32 such that they are floating with respect to GND (pins 17, 18, 49, 50).

When configuring thermocouple sensors, keep any stray capacitance relative to GND (pins 17, 18, 49, 50) as small as possible to avoid settling time and accuracy errors.

Analog input DC voltage measurement accuracy:

The AI-EXP32 is a multiplexer-based channel expansion module that increases the number of voltage input channels of a RedLab 2416 series host module. For voltage accuracy information, refer to the electrical specification of the RedLab 2416 host device that is the interface to the AI-EXP32 interface.

Digital input/output

Number of I/O	16 channels
Configuration	Each DIO bit can be independently read from (DIN) or written to (DOUT). The DIN bits can be read at any time whether the DOUT is active or tri- stated.
Input voltage range	0 to +15 V
Input type	CMOS (Schmitt trigger)
Input characteristics	47 kΩ pull-up/pull-down resistor, 28 kΩ series resistor
Maximum input voltage range	0 to +20 V maximum (power on/off, relative to DGND pins 29,30,61,62)
Pull-up/pull-down configuration	 All pins pulled up to +5 V via individual 47 kΩ resistors. The JP1 (DIO 8- 15) shorting block default position is pull-up or "HI." The JP2 (DIO 16- 23) shorting block default position is pull-up or "HI." Pull down capability is available by placing either of the JP1 and JP2 shorting blocks in the "LO" position.
Transfer rate (software paced)	500 port reads or single-bit reads per second, typical.
Input high voltage	1.3 V minimum, 2.2 V maximum
Input low voltage	1.5 V maximum, 0.6 V minimum
Schmitt trigger hysteresis	0.4 V minimum, 1.2 V maximum

Table 5. Digital input specifications

Note 1: DGND pins (pins 29, 30, 61, 62) are recommended for use with digital input and digital output pins. The DGND and GND pins are common and are isolated from earth ground.

Table 6.	Digital	output	specifications
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Number of I/O	16 channels
Configuration	Each DIO bit can be independently read from (DIN) or written to (DOUT). The DIN bits may be read at any time whether the DOUT is active or tri-stated
Output characteristics	47 kΩ pull-up, open drain (DMOS transistor)
Pull-up configuration	 All pins pulled up to +5 V via individual 47 kΩ resistors. The JP1 (DIO 8- 15) shorting block default position is pull-up or "HI." The JP2 (DIO 16- 23) shorting block default position is pull-up or "HI."
Transfer rate (software paced)	Digital output – 500 port writes or single-bit writes per second typical.
Output voltage range	 0 to +5 V (no external pull up resistor, internal 47 kΩ pull-up resistors connected to +5 V by default) 0 to +15 V maximum (Note 4)
Drain to source breakdown voltage	+50 V minimum
Off state leakage current (Note 5)	0.1 μΑ
Sink current capability	 150 mA maximum (continuous) per output pin 150 mA maximum (continuous) for all eight channels
DMOS transistor on-resistance (drain to source)	4 Ω

Note 2: Each DMOS transistor's source pin is internally connected to GND.

Note 3: DGND pins (pins 29, 30, 61, 62) are recommended for use with digital input and digital output pins. The DGND and GND pins are common and are isolated from earth ground.

Note 4: The external pull-up is connected to the digital output bit through an external pull-up resistor. Adding an external pull-up resistor connects it in parallel with the internal 47k Ω pull-up resistor of that particular digital input/output bit. Careful consideration should be made when considering the external pull-up resistor value and the resultant pull-up voltage produced at the load.

Note 5: Does not include the additional leakage current contribution that may occur when using an external pull-up resistor.

Power

Table 7. Power specifications

Parameter	Conditions	Specification
+5VUSER output voltage range	Available at terminal block pin 19	4.9 V minimum to 5.1 V maximum
User +5VUSER output current	Available at terminal block pin 19	10 mA maximum

Environmental

Table 8. Environmental specifications

Operating temperature range	0 to 50° C maximum
Storage temperature range	-40 to 85 ° C maximum
Humidity	0 to 90% non-condensing maximum

Mechanical

Table 9. Mechanical specifications	
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Dimensions	245 mm (L) x 146 mm (W) x 50 mm (H)

Screw terminal connector type and pin-out

Table 10. Screw terminal connector specifications

Connector type	Detachable screw terminal
Wire gauge range	16 AWG to 30 AWG

Expansion port

The AI-EXP32 expansion port is intended to interface the AI-EXP32 to a RedLab 2416 series product. Do not use any of the expansion port pins for any other purpose.

Pin	Signal name	Pin description
1	GND	Analog ground
2	NC	No connect
3	GND	Analog ground
4	NC	No connect
5	GND	Analog ground
6	VCC	+12 V power
7	NC	No connect
8	NC	No connect
9	IM_A2	I/O control signal
10	IM_A1	I/O control signal
11	IM_A0	I/O control signal
12	IMEN10	I/O control signal
13	IMEN9	I/O control signal
14	IMEN8	I/O control signal
15	IMEN7	I/O control signal
16	DIO_LOAD2	I/O control signal
17	DIO_LOAD1	I/O control signal
18	NC	No connect
19	NC	No connect
20	+3.3V_ISO	+3.3 V power
21	GND	Analog ground
22	+5 VA	+5 V analog power
23	+20.5V	+20.5 V power
24	GND	Analog ground
25	-20.5V	-20.5 V power
26	VDD_ISO	+5 V digital power
27	EXTDIO_INT	I/O control signal
28	CM_A3	I/O control signal
29	SM_A1	I/O control signal
30	SM_AO	I/O control signal
31	CM_A2	I/O control signal
32	SCL	Serial I/O control signal
33	SDA	Serial I/O control signal
34	MOSI	Serial I/O control signal
35	SCK	Serial I/O control signal
36	NC	No connect
37	NC	No connect

Table 11. AI-EXP32 37-pin connector pin out

Pin	Signal name	Pin description	Pin	Signal name	Pin description
1	CH16H	Channel 16 HI	33	CH31L	Channel 31 LO
2	CH16L	Channel 16 LO	34	CH31H	Channel 31 HI
3	CH17H	Channel 17 HI	35	CH30L	Channel 30 LO
4	CH17L	Channel 17 LO	36	CH30H	Channel 30 HI
5	CH18H	Channel 18 HI	37	CH29L	Channel 29 LO
6	CH18L	Channel 18 LO	38	CH29H	Channel 29 HI
7	CH19H	Channel 19 HI	39	CH28L	Channel 28 LO
8	CH19L	Channel 19 LO	40	CH28H	Channel 28 HI
9	CH20H	Channel 20 HI	41	CH27L	Channel 27 LO
10	CH20L	Channel 20 LO	42	CH27H	Channel 27 HI
11	CH21H	Channel 21 HI	43	CH26L	Channel 26 LO
12	CH21L	Channel 21 LO	44	CH26H	Channel 26 HI
13	CH22H	Channel 22 HI	45	CH25L	Channel 25 LO
14	CH22L	Channel 22 LO	46	CH25H	Channel 25 HI
15	CH23H	Channel 23 HI	47	CH24L	Channel 24 LO
16	CH23L	Channel 23 LO	48	CH24H	Channel 24 HI
17	GND	Analog ground	49	GND	Analog ground
18	GND	Analog ground	50	GND	Analog ground
19	+5VUSER	+5 V output	51	NC	No connect
20	NC	No connect	52	NC	No connect
21	DIO8	Digital input/output	53	DIO23	Digital input/output
22	DIO9	Digital input/output	54	DIO22	Digital input/output
23	DIO10	Digital input/output	55	DIO21	Digital input/output
24	DIO11	Digital input/output	56	DIO20	Digital input/output
25	DIO12	Digital input/output	57	DIO19	Digital input/output
26	DIO13	Digital input/output	58	DIO18	Digital input/output
27	DIO14	Digital input/output	59	DIO17	Digital input/output
28	DIO15	Digital input/output	60	DIO16	Digital input/output
29	DGND	Digital ground	61	DGND	Digital ground
30	DGND	Digital ground	62	DGND	Digital ground
31	NC	No connect	63	NC	No connect
32	NC	No connect	64	NC	No connect

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Table 12.	16-channel	differential	mode	pin out

Do not connect to terminal block pins labeled "NC."

Pin	Signal name	Pin description	Pin	Signal name	Pin description
1	CH16H	Channel 16	33	CH31L	Channel 63
2	CH16L	Channel 48	34	CH31H	Channel 31
3	CH17H	Channel 17	35	CH30L	Channel 62
4	CH17L	Channel 49	36	CH30H	Channel 30
5	CH18H	Channel 18	37	CH29L	Channel 61
6	CH18L	Channel 50	38	CH29H	Channel 29
7	CH19H	Channel 19	39	CH28L	Channel 60
8	CH19L	Channel 51	40	CH28H	Channel 28
9	CH20H	Channel 20	41	CH27L	Channel 59
10	CH20L	Channel 52	42	CH27H	Channel 27
11	CH21H	Channel 21	43	CH26L	Channel 58
12	CH21L	Channel 53	44	CH26H	Channel 26
13	CH22H	Channel 22	45	CH25L	Channel 57
14	CH22L	Channel 54	46	CH25H	Channel 25
15	CH23H	Channel 23	47	CH24L	Channel 56
16	CH23L	Channel 55	48	CH24H	Channel 24
17	GND	Analog ground	49	GND	Analog ground
18	GND	Analog ground	50	GND	Analog ground
19	+5VUSER	+5V output	51	NC	No connect
20	NC	No connect	52	NC	No connect
21	DIO8	Digital input/output	53	DIO23	Digital input/output
22	DIO9	Digital input/output	54	DIO22	Digital input/output
23	DIO10	Digital input/output	55	DIO21	Digital input/output
24	DIO11	Digital input/output	56	DIO20	Digital input/output
25	DIO12	Digital input/output	57	DIO19	Digital input/output
26	DIO13	Digital input/output	58	DIO18	Digital input/output
27	DIO14	Digital input/output	59	DIO17	Digital input/output
28	DIO15	Digital input/output	60	DIO16	Digital input/output
29	DGND	Digital ground	61	DGND	Digital ground
30	DGND	Digital ground	62	DGND	Digital ground
31	NC	No connect	63	NC	No connect
32	NC	No connect	64	NC	No connect

Table 13.	32-channel	single-ended	mode pin out

Do not connect to terminal block pins labeled "NC."